

Crown Bevcan, Europe & Middle East

www.crowncork.com

Status: **Provisional**

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Authorised By:

Component Weight :	2.49g
Compound Weight :	24mg +/- 6
Nominal Material Thickness :	0.208mm
Component Lacquered Material Thickness :	0.218mm nom.
Minimum Peaking Pressure :	6.2bar
Vent Pressure :	6.2bar min.
Internal Lacquer Specification :	PVC Free
External Lacquer Specification :	Epoxy
Lining Compound Specification :	Water Based
Compound Placement :	High on Shoulder (HOS)
Stacking Rate :	26 +/- 2 per 50.8mm



End Specification

Entity Code	Entity Description	Value	Tolerance
EB	Curl Height	1.98 mm	±0.15
ED	Curl Outside Diameter	59.29 mm	±0.25
EL	Curl Inside Diameter	57.81 mm	min.
FV	Converted Panel Height	2.13 mm	
HK	Converted Countersink Depth	6.17 mm	±0.13
rm	Countersink Radius	0.50 mm	
EJ	Compound Shoulder Clearance	5.60 mm	±0.50
EK	Compound Edge Clearance	1.00 mm	±0.50

