

Crown Bevcan, Europe & Middle East

www.crowncork.com

Status: **Approved**

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Component Weight :	<b>2.65g</b>
Compound Weight :	<b>22mg +/- 6</b>
Nominal Material Thickness :	<b>0.222mm</b>
Component Lacquered Material Thickness :	<b>0.232mm nom.</b>
Minimum Peaking Pressure :	<b>6.2bar</b>
Vent Pressure :	<b>6.2bar min.</b>
Internal Lacquer Specification :	<b>PVC Free</b>
External Lacquer Specification :	<b>Epoxy</b>
Lining Compound Specification :	<b>Water Based</b>
Compound Placement :	<b>High on Shoulder (HOS)</b>
Stacking Rate :	<b>26 +/- 2 per 50.8mm</b>



## End Specification

Entity Code	Entity Description	Value	Tolerance
EB	Curl Height	2.03 mm	±0.15
ED	Curl Outside Diameter	57.00 mm	±0.25
EL	Curl Inside Diameter	55.22 mm	min.
FV	Converted Panel Height	2.16 mm	
HK	Converted Countersink Depth	6.60 mm	±0.13
rm	Countersink Radius	0.50 mm	
EC	Curl Opening	2.72 mm	min.
WA	Chuck Wall Angle	12 deg	
jo	Countersink Diameter	47.57 mm	
EJ	Compound Shoulder Clearance	5.70 mm	±0.50
EK	Compound Edge Clearance	1.00 mm	±0.50

